JTEKT

Single preset addition/subtraction counter
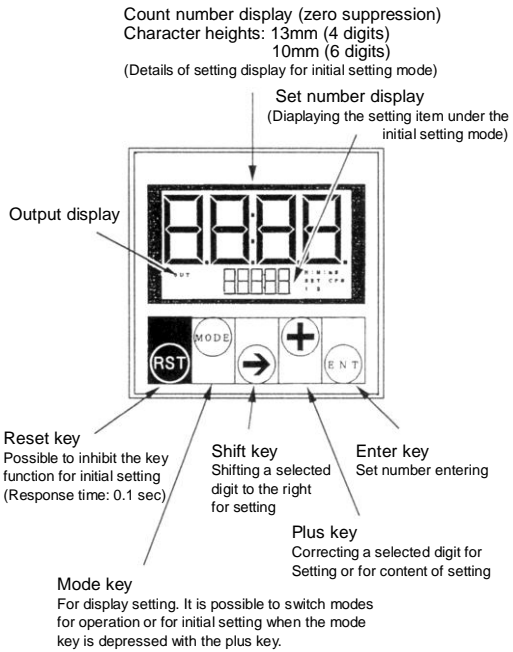
KCN-4S/6S

OPERATIONS MANUAL

Thank you for choosing our single preset addition/subtraction counter for your control needs. Please read through this manual before using your new counter.

■ Panel functions

Count number display (zero suppression)
Character heights: 13mm (4 digits)
10mm (6 digits)
(Details of setting display for initial setting mode)

Set number display
(Displaying the setting item under the initial setting mode)

Output display

Reset key
Possible to inhibit the key function for initial setting (Response time: 0.1 sec)

Shift key
Shifting a selected digit to the right for setting

Enter key
Set number entering for setting

Plus key
Correcting a selected digit for Setting or for content of setting

Mode key
For display setting. It is possible to switch modes for operation or for initial setting when the mode key is depressed with the plus key.
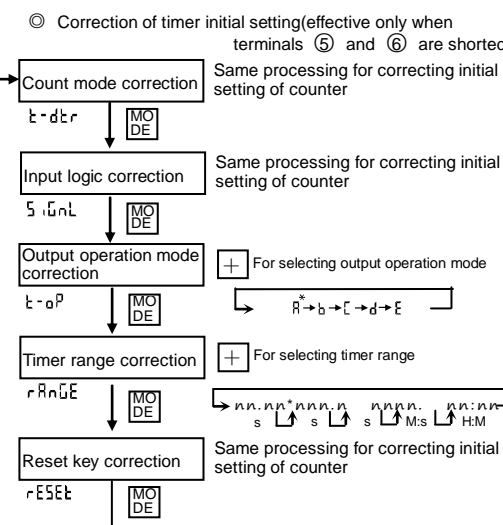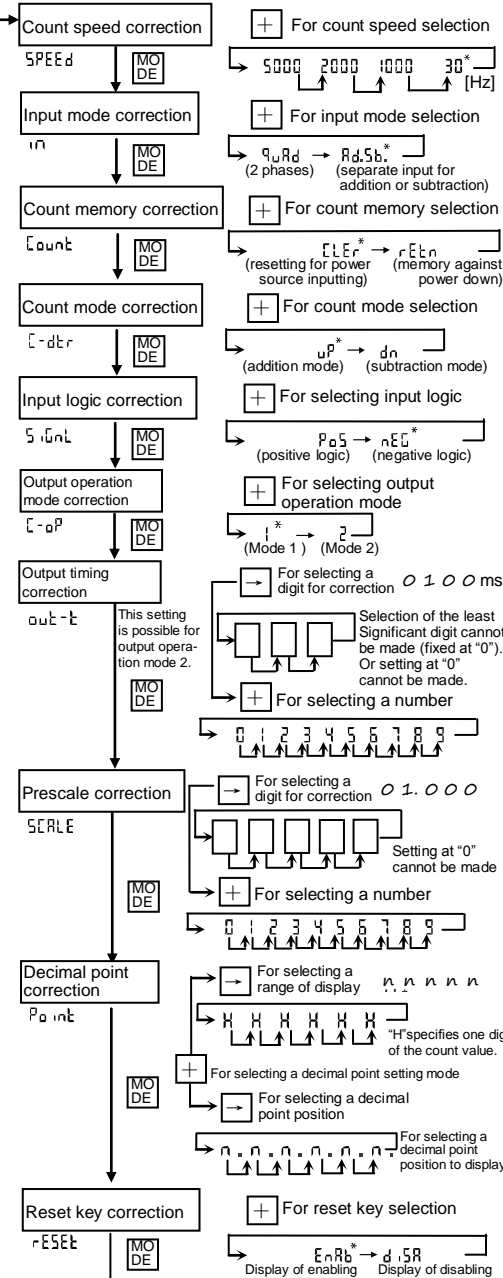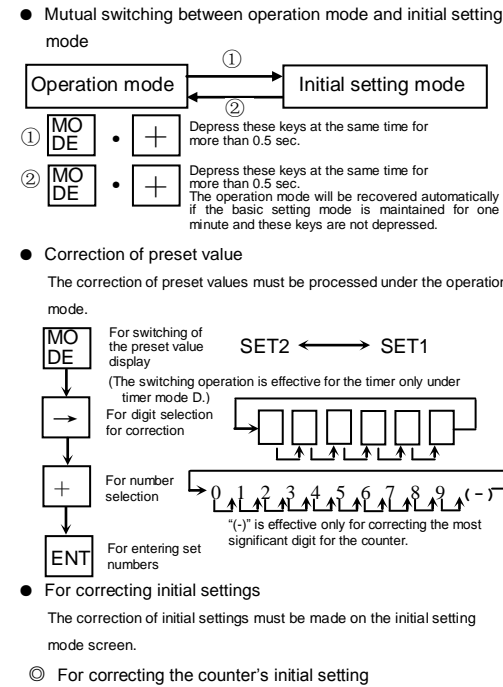
■ Specifications

Item	Specifications
Feature	Addition/Subtraction counter and timer (4 digits)
Setting	Single preset(dual preset only for one-shot timer mode)
Digit number	4 and 6 digits (2 models)
Count input	Count speed: 30/1k/2k/5kHz switching type (Refer to "count timing"for phase difference and duty.) Input impedance:15kΩ (positive logic) 3.3kΩ (negative logic) Input voltage: 0~3V (L), 7~30V (H)
Start input (For timer function)	Input response: 15ms(on-delay for timer) 15ms(off-delay)
External Resetting	Input response:5ms(on-delay) 5ms(off-delay) Input impedance:15kΩ (positive logic) 3.3kΩ (negative logic) Input voltage: 0~3V (L), 7~30V (H)
Manual resetting	Input response: 0.1 sec
Automatic resetting	500μs (2.5ms for 5kHz count speed)
Power source resetting	Shutdown time: 1 sec Reset time: 1 sec
Output	Transistor output: NPN open collector output 24V,100mA Withstanding voltage 35V Residual voltage Less than 2V
	Contact output: Normally open contact 220VAC,2A (resistive load)
Output operation	Counter output One shot/retention operation
	Timer output On-delay/off-delay/ one shot/flicker/integration
One-shot time	10ms~9990ms
Prescale	0.001~9.999 (4 digits) 0.001~99.999 (6 digits)
Decimal point	Free setting at any point
Power source	AC type: 85~115/180~240VAC Power consumption 5VA DC type: 20~28VDC,Power consumption 2W
Power source for sensor	20~28VDC, 15mA (accessible only for AC-type models)
Weight	About 220g (AC type) About 110g (DC type)

■ Count timing

● Two-phase input mode

Addition / Subtraction

● For separate input mode of addition or subtraction
(When the positive logic is input)

Addition / Subtraction
IN—A for subtraction
Input can be either "H" or "L".
IN—B for addition
Input can be either "H" or "L".

● For separate input mode of addition or subtraction
(When the negative logic is input)

Addition / Subtraction
IN—A for subtraction
Input can be either "H" or "L".
IN—B for addition
Input can be either "H" or "L".

Note:
For counting   or   Required count speed (Hz) = 1/T sec

■ Key operation

● Mutual switching between operation mode and initial setting mode

Operation mode ①→②← Initial setting mode

① MODE + Depress these keys at the same time for more than 0.5 sec.

② MODE + Depress these keys at the same time for more than 0.5 sec. The operation mode will be recovered automatically if the basic setting mode is maintained for one minute and these keys are not depressed.

● Correction of preset value

The correction of preset values must be processed under the operation mode.

MODE For switching of the preset value display   SET2 ←→ SET1
(The switching operation is effective for the timer only under timer mode D.)

→ For digit selection for correction

+ For number selection
0 1 2 3 4 5 6 7 8 9 (-)
("(-)" is effective only for correcting the most significant digit for the counter.)

ENT For entering set numbers

● For correcting initial settings

The correction of initial settings must be made on the initial setting mode screen.

◎ For correcting the counter's initial setting

Count speed correction
SPEEd MODE + For count speed selection
5000 2000 1000 30* [Hz]

Input mode correction
in MODE + For input mode selection
qu.Ad → Ad.Sb* (2 phases) (separate input for addition or subtraction)

Count memory correction
Count MODE + For count memory selection
CLEr* → rEtn (resetting for power source inputting) (memory against power down)

Count mode correction
C-dtr MODE + For count mode selection
uP* → dn (addition mode) (subtraction mode)

Input logic correction
S.iGnL MODE + For selecting input logic
PoS* → nEG (positive logic) (negative logic)

Output operation mode correction
C-oP MODE + For selecting output operation mode
1* → 2 (Mode 1) (Mode 2)

Output timing correction
out-t This setting is possible for output operation mode 2.
+ For selecting a digit for correction   0100ms*
Selection of the least Significant digit cannot be made (fixed to "0"). Or setting at "0" cannot be made.
MODE + For selecting a number
0 1 2 3 4 5 6 7 8 9

Prescale correction
SCALE → For selecting a digit for correction   01.000
Setting at "0" cannot be made.
MODE + For selecting a number
0 1 2 3 4 5 6 7 8 9

Decimal point correction
Point → For selecting a range of display   nnnnn
"H"specifies one digit of the count value.
HHHHH
MODE + For selecting a decimal point setting mode
→ For selecting a decimal point position
n.n.n.n.n. For selecting a decimal point position to display

Reset key correction
rESEt MODE + For reset key selection
EnAb* → di.SA (Display of enabling the reset key) (Display of disabling the reset key)

◎ Correction of timer initial setting(effective only when terminals ⑤ and ⑥ are shorted.)

Count mode correction
t-dtr MODE Same processing for correcting initial setting of counter

Input logic correction
S.iGnL MODE Same processing for correcting initial setting of counter

Output operation mode correction
t-oP + For selecting output operation mode
A* → b → C → d → E

Timer range correction
rAnGE MODE + For selecting timer range
nn.nn* nnn.n nnnn. nn:nn
s   s   s   M:s H:M

Reset key correction
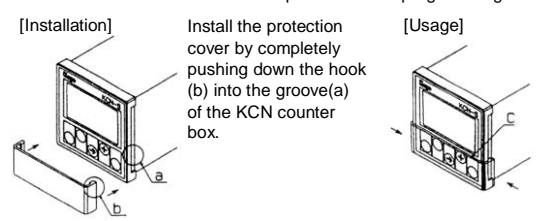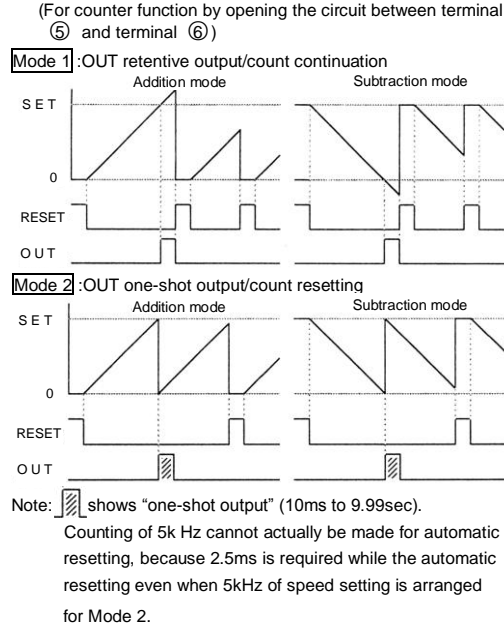rESEt MODE Same processing for correcting initial setting of counter

Note:
○ Be sure to depress ENT key for writting after correcting each setting.If this process is neglected,the corrected content will be void.
○ "*"specifies a setting mode for shipment.
○ Be sure to depress RST key for resetting the count value whenever the basic setting is corrected.
○ Decimal point setting example can be made as follows. If 1.200 for prescale value and nnn.nHn for decimal point setting are set up, the count value display will be shown as below for each pulse.
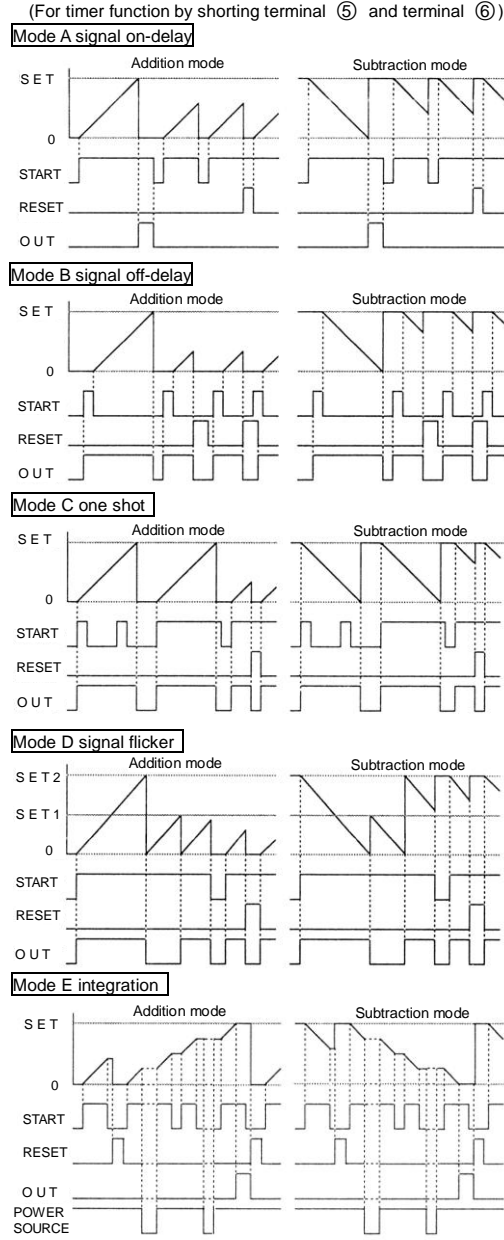0.012~0.024~0.036~0.048~0.060...

■ Installation of protection cover
Purpose:Use this protection cover when necessary for protecting the counter from the erroneous operation of the programming unit.
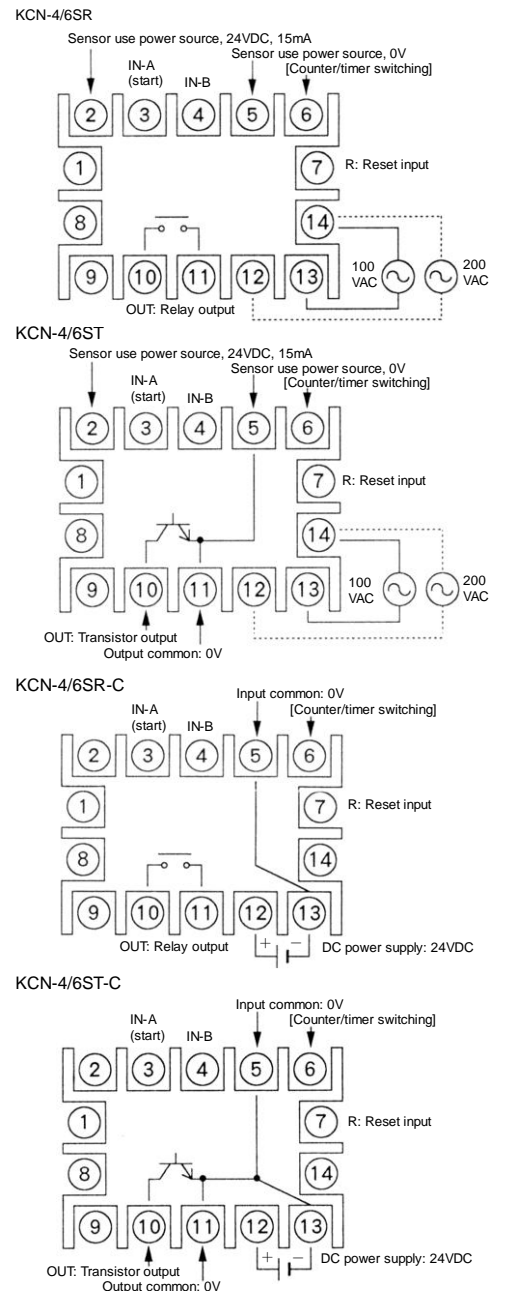
[Installation] Install the protection cover by completely pushing down the hook (b) into the groove(a) of the KCN counter box.

[Usage] For setting push the protection cover lightly by the finger to the direction as pointed by the arrow sign as shown in the drawing.
Note:
Be careful to move the protection cover. Because it may become difficult to read the display for scratches made on the display window and the protection cover.
1) Remove all dust kept on the cut surface of the upper part of the protection cover (c),and surface of display window and protection cover.
2) Do not push up or down the center of the protection cover by pressing it.

■ Counter output operation mode
(For counter function by opening the circuit between terminal ⑤ and terminal ⑥)

Mode 1 :OUT retentive output/count continuation
Addition mode / Subtraction mode
SET / 0 / RESET / OUT

Mode 2 :OUT one-shot output/count resetting
Addition mode / Subtraction mode
SET / 0 / RESET / OUT

Note: ▨ shows "one-shot output" (10ms to 9.99sec).
Counting of 5k Hz cannot actually be made for automatic resetting, because 2.5ms is required while the automatic resetting even when 5kHz of speed setting is arranged for Mode 2.

■ Timer output operation mode
(For timer function by shorting terminal ⑤ and terminal ⑥)

Mode A signal on-delay
Addition mode / Subtraction mode
SET / 0 / START / RESET / OUT

Mode B signal off-delay
Addition mode / Subtraction mode
SET / 0 / START / RESET / OUT

Mode C one shot
Addition mode / Subtraction mode
SET / 0 / START / RESET / OUT

Mode D signal flicker
Addition mode / Subtraction mode
SET2 / SET1 / START / RESET / OUT

Mode E integration
Addition mode / Subtraction mode
SET / 0 / START / RESET / OUT / POWER SOURCE

■ Caution
● The 0V terminal ⑬ for DC-type counters of power supply and the input common (0V) terminal ⑤ are connected in the counter.
● The power source voltage should be instantly applied for the rated voltage by the switch or relay instead of a gradual voltage increase.
● Use the counter with no voltage setting for input logic if the DC 2 wire type of proximity switch is included.
● Be sure to reset the count value by depressing a reset key whenever the initial setting is corrected.
● Turn on the power source after connecting the input (sensor use power source) common terminal ⑤ with the counter/timer switching terminal ⑥ if this model is used as a timer.
● If this model is used as a timer (4-digit display only),the preset error will be shown for changing the display from seconds (S) to minutes (M) and seconds (S) or to hours (H) and minutes (M), when the preset number of the second digit from the right is more than 6. It is necessary to correct the preset in advance.
● Be sure to correct the initial setting and preset value when this model is going to be used as the counter after being used as the timer.
● The correction of the preset value in the middle of counting will be effective from the time when ENT key is depressed.
● Be sure to keep the initial setting and preset value in memory for maintenance.
● Avoid using this model under the following conditions:
(1) Where the ambient temperature exceeds a range of -10℃ to 50℃.
(2) When the ambient humidity exceeds 85% RH or when dew condensation will result from a sudden change in temperature.
(3) Where dust,iron powder,or corrosive gas is present.
(4) In direct sunlight.
(5) Where it will be subject to excessive vibration or shock.
● Observe the following conditions for wiring:
(1) The wiring should be separated from the power line.
(2) When this model is used in an area in which much noise is generated,try to separate the main unit and wiring as far as possible from the source of the noise.
(3) The terminal not in use should not be used for other units or purposes.
● Be sure to separate this model from the control circuit for dielectric strength and insulation resistance tests.

■ Terminal connection

KCN-4/6SR
Sensor use power source, 24VDC, 15mA
Sensor use power source, 0V [Counter/timer switching]
IN-A (start)   IN-B
② ③ ④ ⑤ ⑥
⑦ R: Reset input
⑨ ⑩ ⑪ ⑫ ⑬ ⑭
100 VAC 200 VAC
OUT: Relay output

KCN-4/6ST
Sensor use power source, 24VDC, 15mA
Sensor use power source, 0V [Counter/timer switching]
IN-A (start)   IN-B
② ③ ④ ⑤ ⑥
① ⑦ R: Reset input
⑧ ⑨ ⑩ ⑪ ⑫ ⑬
100 VAC 200 VAC
OUT: Transistor output
Output common:0V

KCN-4/6SR-C
Input common: 0V [Counter/timer switching]
IN-A (start)   IN-B
② ③ ④ ⑤ ⑥
⑧ ⑦ R: Reset input
⑩ ⑪ ⑫ ⑬ ⑭
OUT: Relay output   DC power supply: 24VDC

KCN-4/6ST-C
Input common: 0V [Counter/timer switching]
IN-A (start)   IN-B
② ③ ④ ⑤ ⑥
① ⑦ R: Reset input
⑧ ⑨ ⑩ ⑪ ⑫ ⑬
OUT: Transistor output   DC power supply: 24VDC
Output common: 0V

Descriptive terminal block dimensions
Applicable wires: 0.25~1.65mm²
Terminal screw: M3

Note:
○4-digit counters will function as timers when terminal ⑤ (0V) is connected with terminal ⑥ (C/T).
○The function enclosed in brackets is available only for 4-digit display counters.
The terminal name enclosed in parentheses is the name applicable only for the timer operation.
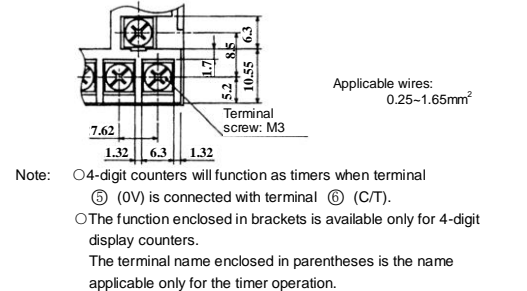
■ Table of errors

Display		Description※
Count number	Preset number	
FFFFFF	Preset number	Counter overflow
−FFFFF	Preset number	Counter underflow
Err	PSEt PSEt2 PSEt1	Preset value memory data error Errors for exceeding a range of internal counting when the preset value is divided by the prescale value with classification of "1" or "2"
	SPEED	Count speed memory data error
	C−oP	Output operation mode memory data error
	out−t	Output time memory data error
	SCALE	Prescale memory data error
	PoINt	Decimal point memory data error
	t−oP	Timer output operation mode memory data error
	rAnGE	Timer range memory data error

※ The memory data error will be generated whenever the setting data change to the unrealistic data.

● How to release from the error condition
Depress RST key for counter overflow or underflow to reset the counter. Or release the error display when the count number returns to the number within a range of the display.
Depress ENT key for other setting errors to delete the error display. The error will be released when the correct setting number is then input.
Note:
○The counter is correctly counting numbers within a range of −2147483.648 to 2147483.647 in the counter,even when a counter overflow or underflow error is generated.
○The error will be checked when the power source is turned on.The counting or outputting operation will not be made except during an overflow or underflow of the counter.

■ External appearance and dimensions/Unit: mm

Mounting bracket
Protective cover
48 (50.4) 63
90
48
44.5

Panel thickness1~5
45 55 10

Mounting bracket   More than 70mm   More than 55mm
45 45
※"48" in case of no Protective cover for tight installation

1.Installation by two side-mounting brackets
2.Installation by top and bottom case cover mounting brackets